



## Mixing and Application Guide

### PRIMER

Base code # / Description	Catalyst code	Reducer code
<b>F6155 FRP PRIMER</b>	<b>J3503</b>	<b>T0159</b>

	Base		Catalyst		Reducer	
	Ounces	Grams	Ounces	Grams	Ounces	Grams
<b>Mixing instructions for the following amounts:</b>						
Standard Mix Ratio	17.9	19.0	1.0	1.0	6.4	4.8
1 Quart / 32 oz	32.0	1097.5	1.8	57.7	11.4	276.6
1 Pint / 16 oz	16.0	549	0.9	29	5.7	138
½ Pint / 8 oz.	8.0	274	0.4	14	2.9	69

Recommended Film Build: 1.0 – 1.8 mils

#### Application Instructions\*

Primer: Mix primer according to mixing guide above.

- a) Apply first coat to 50% film build.
- b) Let it flash for 10 minutes
- c) Spray second coat of primer to 100% recommended build level.
- d) Let air dry minimum 24 hours or force cure for 30 minutes @ 180°F.
- e) Apply topcoat system.

\* U.S. Paint's Products are designed as an integrated coatings system. Use of Products not designed as part of such system are not recommended.